



Tools Required:

Loctite 242 or equivalent

T30 bit or T30 wrench

4 mm hex bit or hex wrench

5 mm hex bit or hex wrench

Bit driver (if you are using bits)

Torque wrench that fits bits

1/4" drill bit

21/64" drill bit

electric hand drill

marking pen

- **Back Road Equipment
Slider Rear Rack
Installation Instructions
2020 to present HD Pan
American**

- **Kit Contents:**

- 1 Slider Plate with cam lever
- 4 - pucks
- 4 - M8 x 35 Button Head Screws
- 4 - 1.5" diameter washer
- 4 - M6 -1 x 22 button head screws
- 4 - M6 -flat washers
- 4 - 1" O.D. aluminum spacers

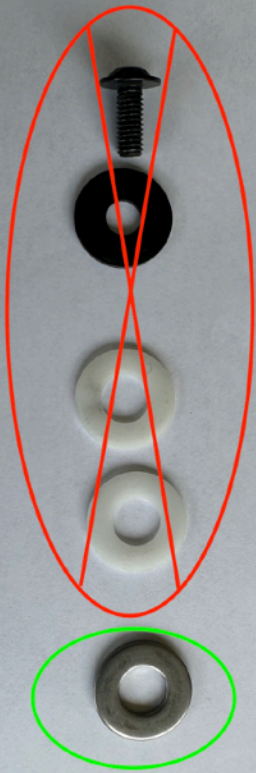
- **This Slider Rack mounts to the Harley Davidson OEM Top Case Mount part # 53000800.**

**Do not exceed the OEMs
recommendation for weight on the
rear rack of the motorcycle!!**

In order to properly locate the top box it will be necessary to install, remove and re-install the BRE rack, please keep this in mind and read through the instructions completely before starting the work.



Step 1 Remove the 4 OEM fasteners from the top case mount.



Step 2 Remove the top plate and hardware, only the silver colored steel washers will be reused.



Step 3 Place the silver washers back on the 4 bosses.



Step 4 Place the four 1.0” OD BRE spacers over the silver washers on the 4 bosses.



Step 5 Place the BRE Slider plate on top of the bosses, install the M6 flat washers and M6 x 22 button head screws. Hand thread each of the screw a few turns.



Step 6 Snug all 4 M6 button head screws.



Step 7 Install one of the black plastic pucks into the key hole with the cam lever. Lock the puck into place with the cam lever. This will be referred to as the “Master Puck”

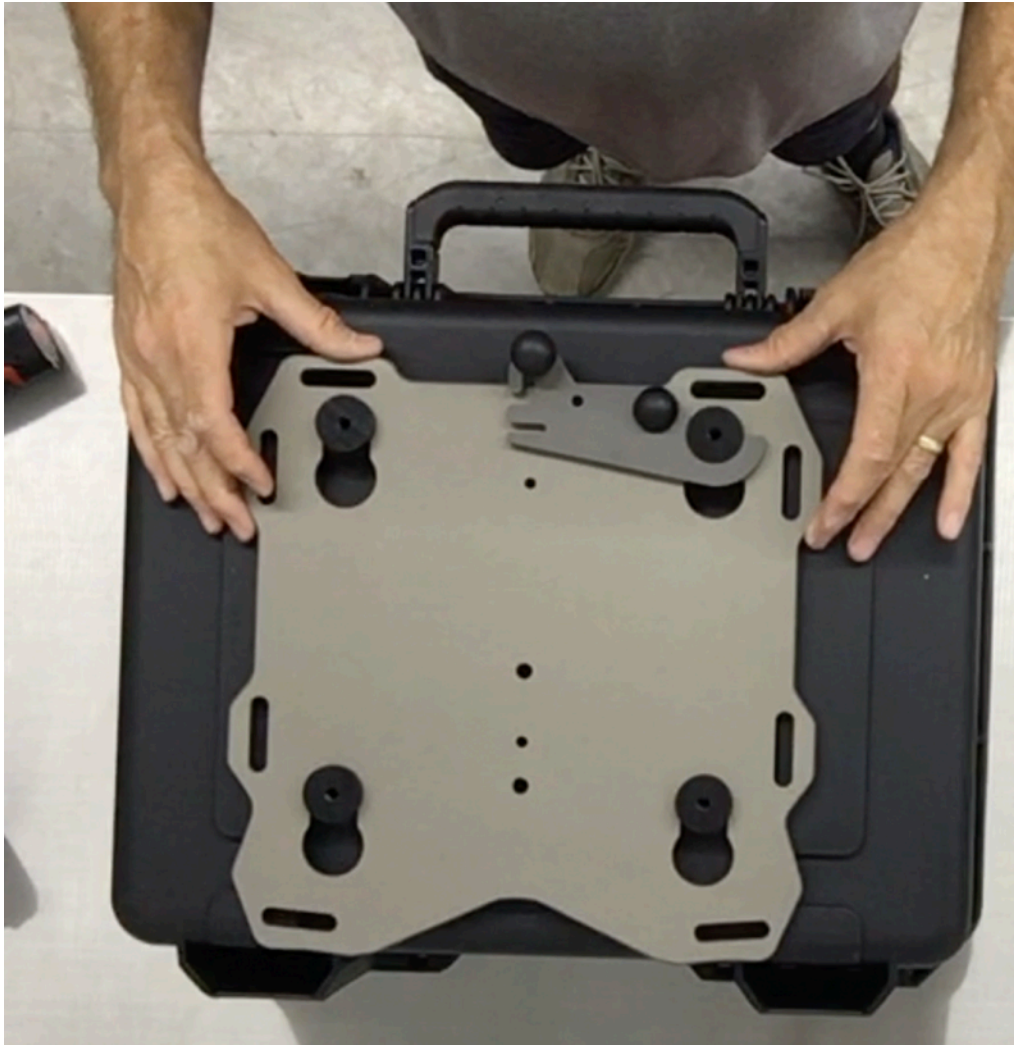
Note: Remove the large washer and screw from the puck before putting into the plate. The screws and washers are installed into the pucks for shipment as part of our QA process.



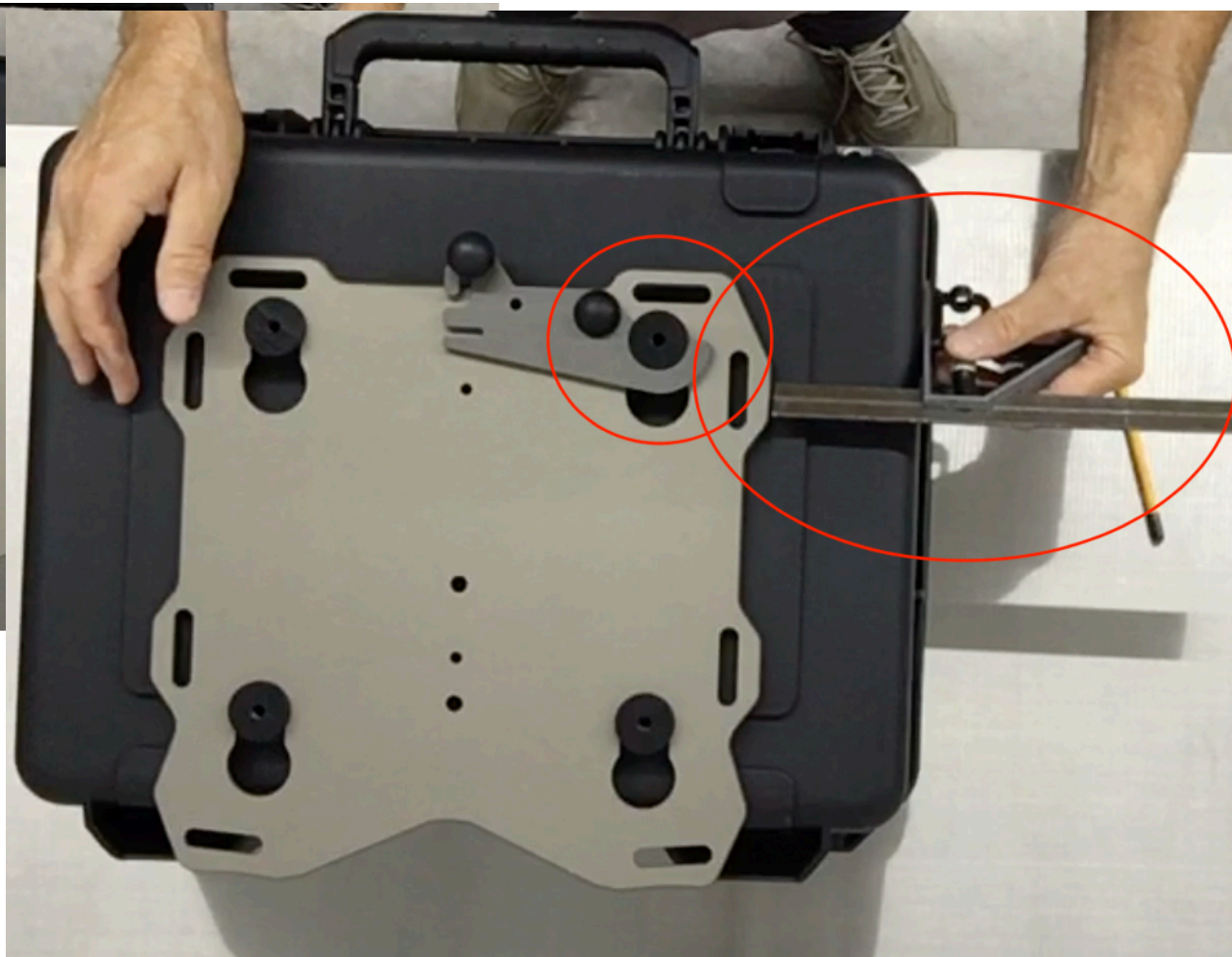
Step 8 Insert the 3 remaining pucks into the keyholes in the plate.



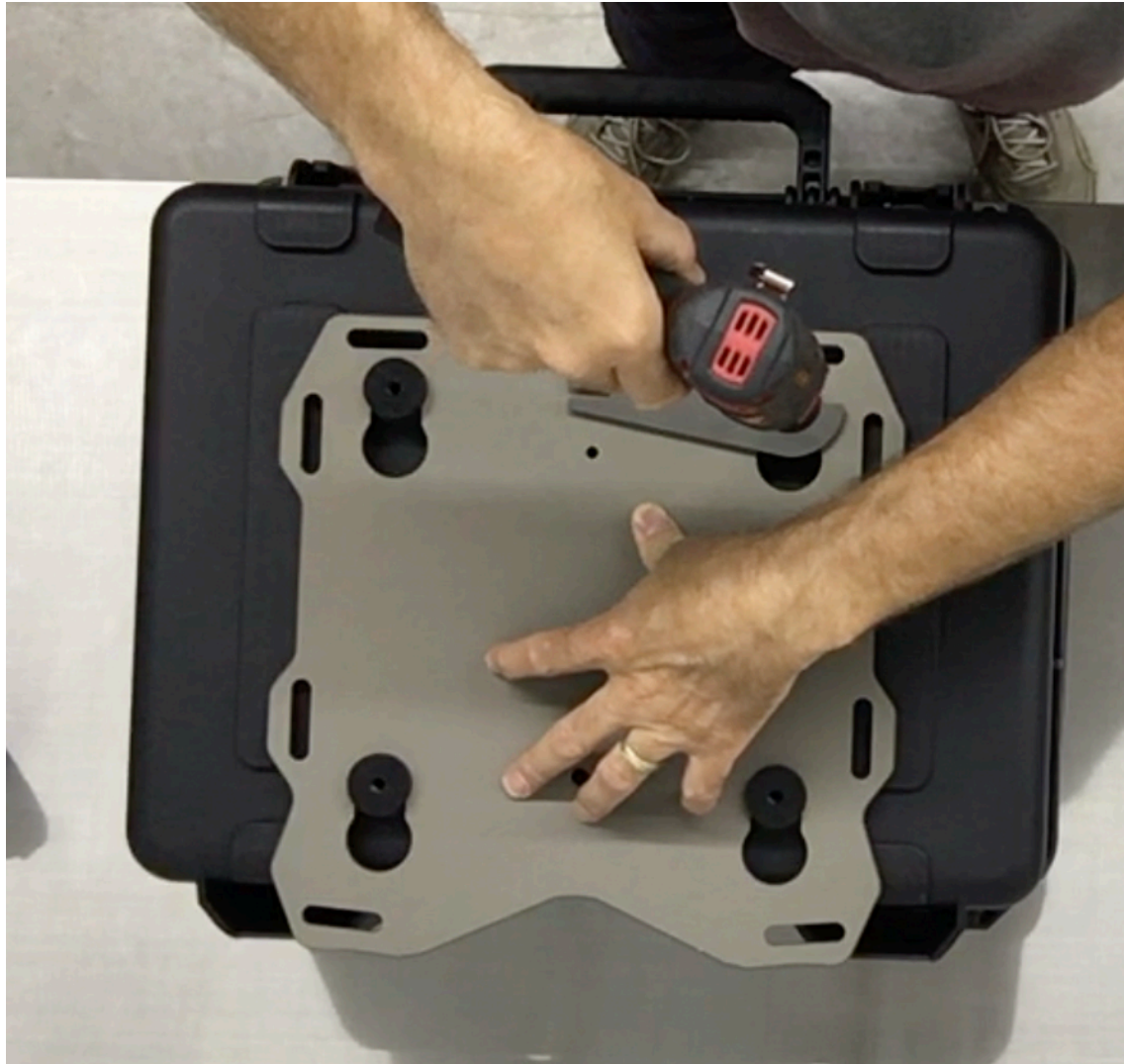
Step 9 Position the case on top of the pucks. Determine the for/aft location (side to side will be determined later). Position the case as far forward as possible without interfering with passenger comfort. Also consider if you will be placing any gear on the seat or if you want to be able to remove the seat with the case in place. Use a marker to mark the master puck location on the case.



Step 10 Place the case on a table or other work surface. Remove the 4 screws holding the Slider plate onto the motorcycle. Place the Slider plate with the pucks installed onto the case.



Step 11 Locate the puck mark on the case and align the master puck with the mark as it was on the bike. Adjust the box side to side and make any final adjustments to the location.



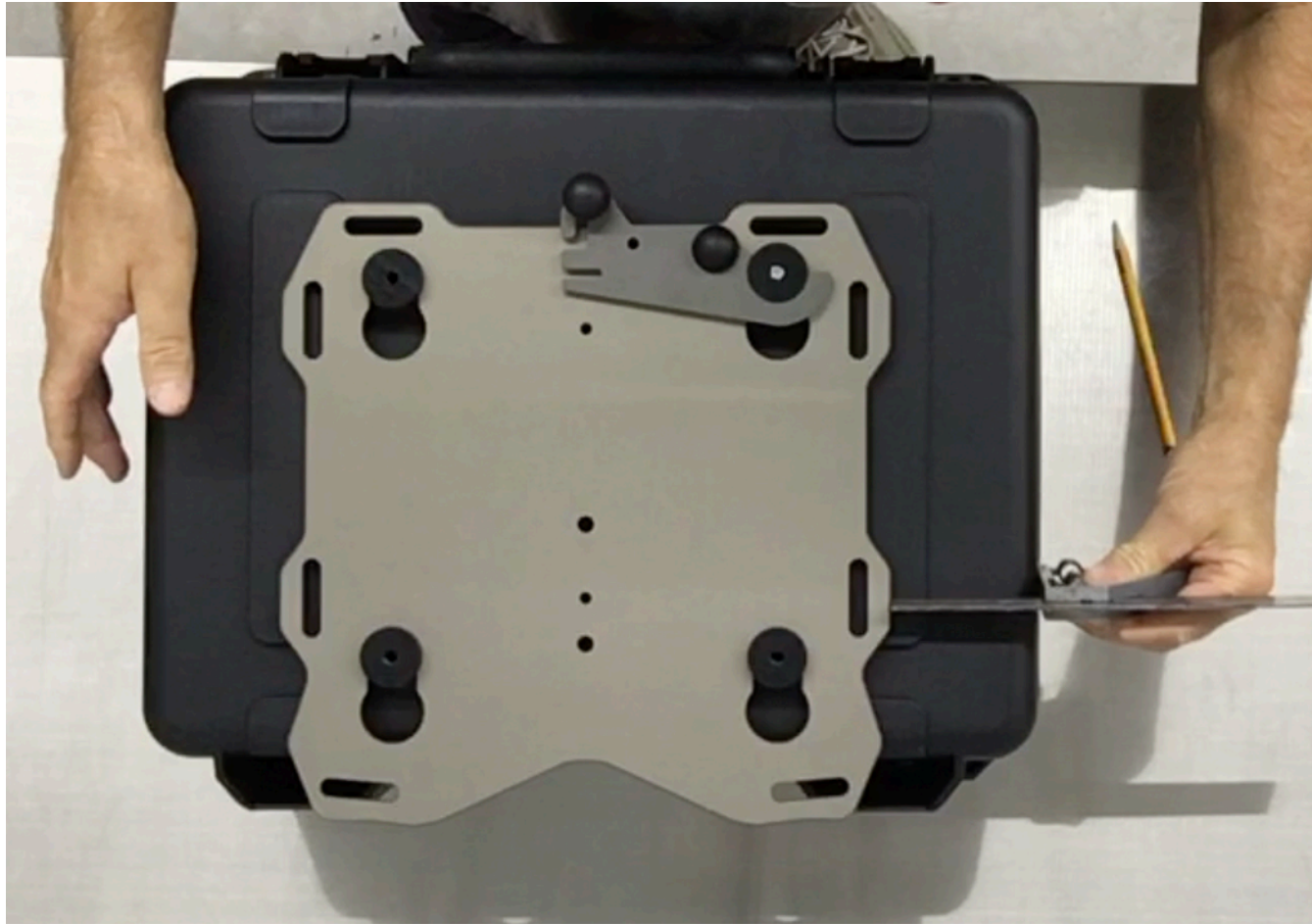
Step 12 With one hand apply downward force on the Slider plate, use your other hand to drill the case. With a ¼” drill bit and electric drill use the master puck as a drill guide and drill a pilot hole through the box.



Step 13 Remove the Slider plate from the case. Use the $21/64$ " drill bit and electric drill to enlarge the $1/4$ " pilot hole.



Step 14 Use a M8 x 38 flat washer and the M8 button head cap screw to attach the master puck to the case.



Step 15 Place the Slider plate with the other 3 pucks onto the master puck and latch it into position. Square up the plate and box to each other (last chance).

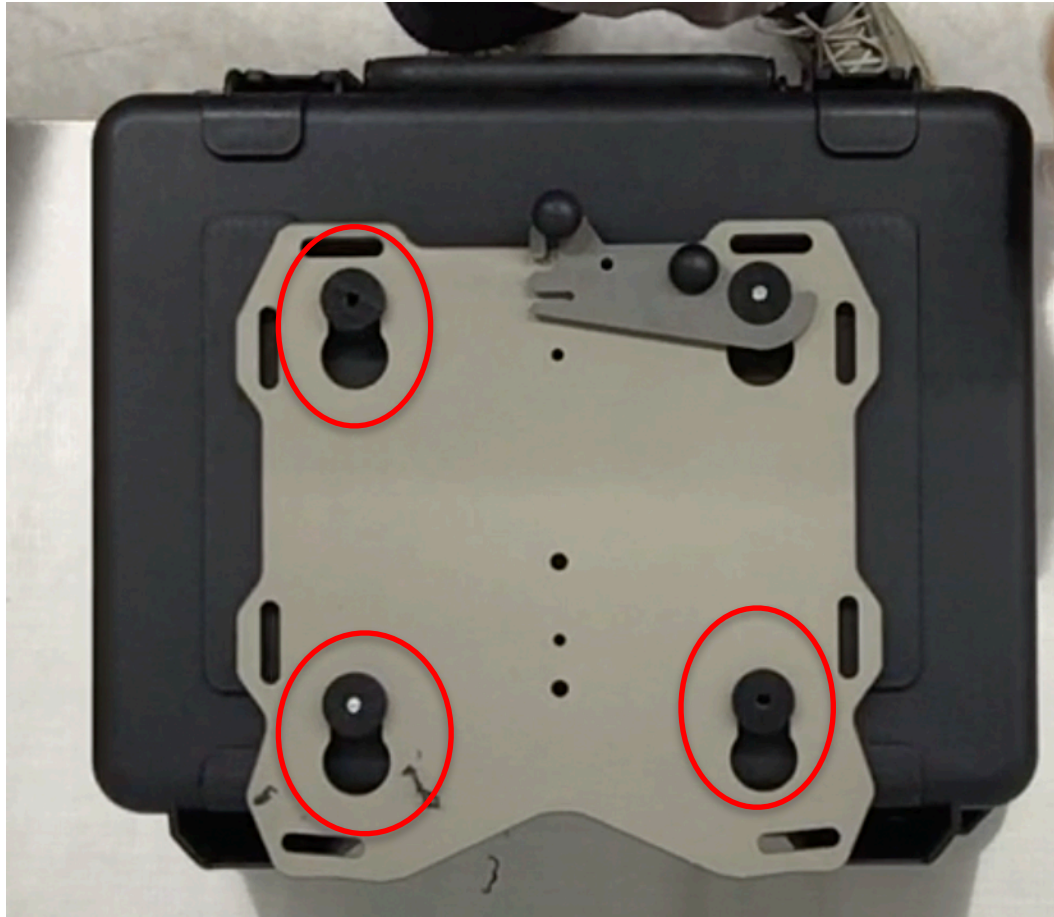


Step 16 With the ¼” drill bit, use the puck diagonally across from the master puck as a drill guide and drill a second pilot hole in the case.

Make sure the pucks are seated in the keyholes before drilling!!

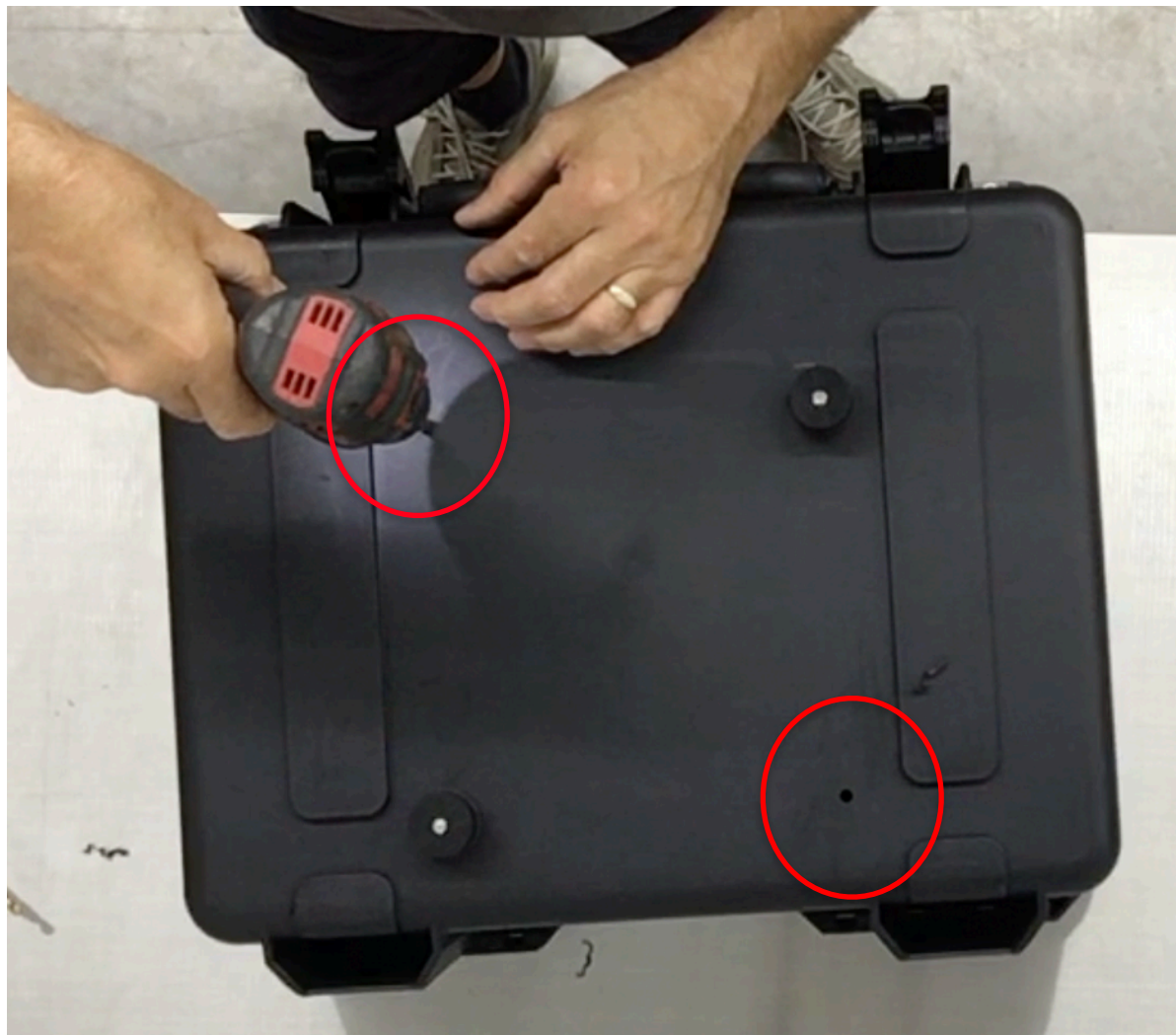


Step 17 Remove the slider plate from the case and use the $1\frac{1}{64}$ " drill bit to enlarge the second $\frac{1}{4}$ " pilot hole.



Step 18 Attach the second puck to the case with the M8 hardware. Place the Slider rack on the case and latch it into position. With the ¼” drill bit use the 2 remaining pucks as drill guides and drill the last two ¼” holes.

Make sure the pucks are seated in the keyholes before drilling!!



Step 19 Remove the Slider rack and pucks from the case. Use the 21/64" drill bit and electric drill to enlarge the last 2 1/4" pilot holes.



Step 20 Install all pucks onto the case using the M8 flat washers and M8 button head cap screws. Lightly snug the puck screws at this time, later they will be fully tightened.



Step 21 Apply blue 242 Loctite or equivalent the four M6 button head screws. Re-Install the BRE plate using step 5 through 6.

Step 22 Torque the screws to 100 in.lb (11.3 Nm).



Step 23 Install the case onto rack and latch it into place with the cam lever.



Step 24 Torque the puck screws to 9 ft. lbs. (12.2 Nm).



For security a 3/16" Master 130D pad lock can be used to lock the cam lever in the closed position. Ace Hardware Item#52730

That completes the installation process. Test ride the motorcycle and then check all the fasteners for tightness. Also check the fasteners again after 1000 miles and at every oil change after that.

Thank You

