

Tools Required:

Loctite 242 or equivalent

T30 bit or T30 wrench

4 mm hex bit or hex wrench 5 mm hex bit or hex wrench Bit driver (if you are using bits)

Torque wrench that fits bits 1⁄4" drill bit 21/64" drill bit electric hand drill marking pen

## Back Road Equipment Slider Rear Rack Installation Instructions BMW F750/850 GS

- Kit Contents:
- 1 Slider Plate with cam lever
- 4 pucks

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- 4 M8 x 35 Button Head Screws
- 4 1.5" diameter washer
- 4 M6 -1 x 30 flat head screws
- 4 19mm OD x 6.5mm ID x 9.5mm Ht. aluminum spacer

Do not exceed the OEMs recommendation for weight on the rear rack of the motorcycle!!

> In order to properly locate the top box it will be necessary to install, remove and re-install the BRE rack, please keep this in mind and read through the instructions completely before starting the work.



## **Step 1** Remove the 6 tail cover screws. Remove the plastic cover.

These parts will not be used to install the rack. Save the screws and cover in case you ever want to remove the BRE rack.



**Step 2** Install the 4 aluminum spacers where the outer screws were.



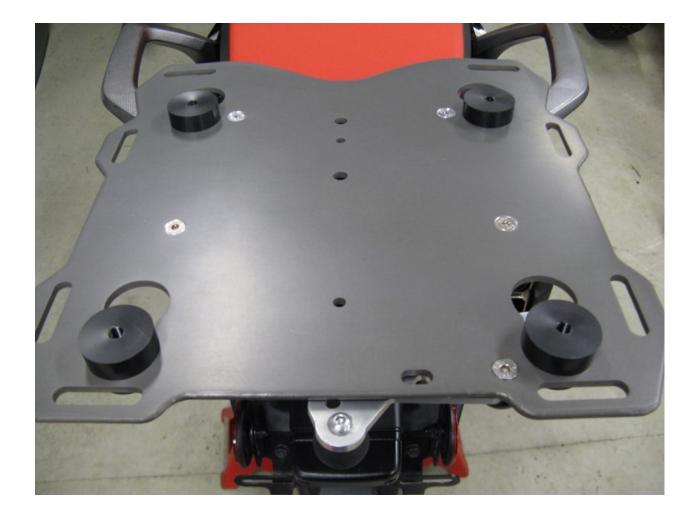
Step 3 Install the BRE plate over the spacers.

**Step 4** Install the four M6 flat head screws through the BRE plate and the aluminum spacers.

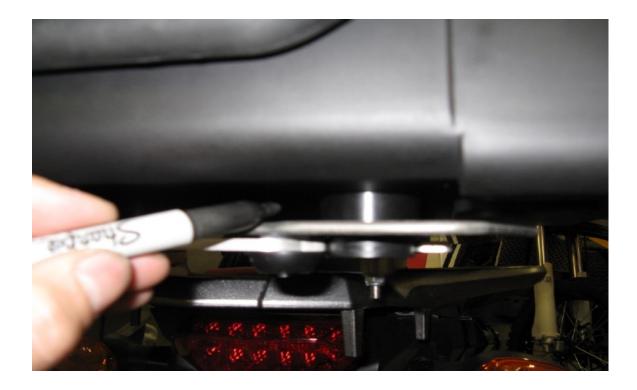
Step 5 Tighten the M6 screws.



**Step 6** Install one of the black plastic pucks into the key hole with the cam lever. Lock the puck into place with the cam lever. This will be referred to as the "Master Puck" Note: Remove the large washer and screw from the puck before putting into the plate. The screws and washers are installed into the pucks for shipment as part of our QA process.



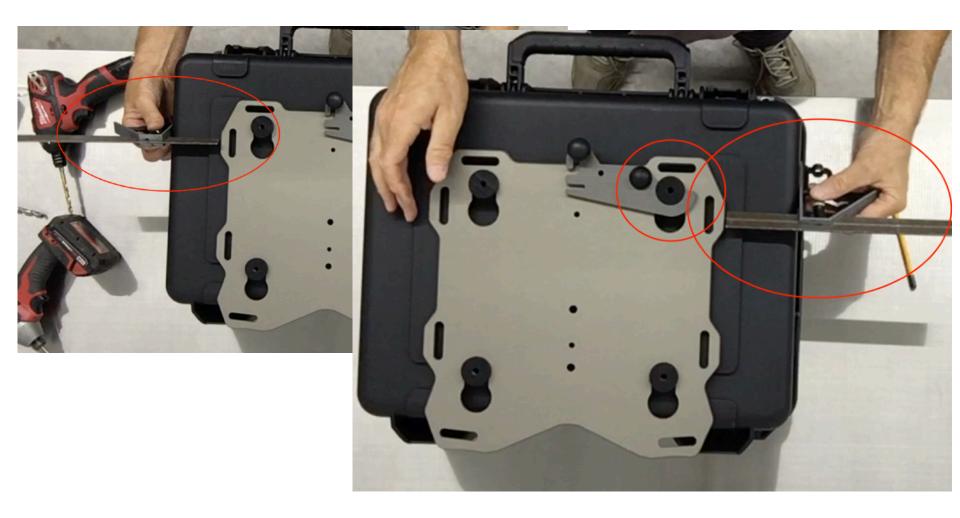
## **Step 7** Insert the 3 remaining pucks into the keyholes in the plate.



**Step 8** Position the case on top of the pucks. Determine the for/aft location (side to side will be determined later). Position the box as far forward as possible without interfering with passenger comfort. Also consider if you will be placing any gear on the seat or if you want to be able to remove the seat with the box in place. Use a marker to mark the master puck location on the box.



**Step 9** Place the case on a table or other work surface. Remove the 4 flat head screws holding the Slider plate onto the motorcycle. Place the Slider plate with the pucks installed onto the case.



**Step 10** Locate the puck mark on the case and align the master puck with the mark as it was on the bike. Adjust the box side to side and make any final adjustments to the location.



**Step 11** With one hand apply downward force on the Slider plate, use your other hand to drill the case. With a ¼" drill bit and electric drill use the master puck as a drill guide and drill a pilot hole through the box.



Step 12 Remove the Slider plate from the case. Use the 21/64" drill bit and electric drill to enlarge the  $\frac{1}{4}$ " pilot hole.



**Step 13** Use a M8 x 38 flat washer and the M8 button head cap screw to attach the master puck to the case.



**Step 14** Place the Slider plate with the other 3 pucks onto the master puck and latch it into position. Square up the plate and box to each other (last chance).



**Step 15** With the ¼" drill bit, use the puck diagonally across from the master puck as a drill guide and drill a second pilot hole in the case.

Make sure the pucks are seated in the keyholes before drilling!!



**Step 16** Remove the slider plate from the case and use the 121/64" drill bit to enlarge the second 1/4" pilot hole.



**Step 17** Attach the second puck to the case with the M8 hardware. Place the Slider rack on the case and latch it into position. With the <sup>1</sup>/<sub>4</sub>" drill bit use the 2 remaining pucks as drill guides and drill the last two 1/4" holes.

Make sure the pucks are seated in the keyholes before drilling!!



**Step 18** Remove the Slider rack and pucks from the case. Use the 21/64" drill bit and electric drill to enlarge the last 2 1⁄4" pilot holes.



**Step 19** Install all pucks onto the case using the M8 flat washers and M8 button head cap screws. Lightly snug the puck screws at this time, later they will be fully tightened.



Step 20 Re-Install the BRE plate over the spacers.

Step 21 Apply a dab of 242 Blue thread locker or equivalent to the M6 screws.Step 22 Install the four M6 flat head screws through the BRE plate and the aluminum spacers.

Step 23 Torque the M6 screws to 8ft lbs or 10.8 Nm.



**Step 24** Install the case onto rack and latch it into place with the cam lever.



Step 25 Torque the puck screws to 9 ft. lbs. or 12.2 Nm.



That completes the installation process. Test ride the motorcycle and then check all the fasteners for tightness. Also check the fasteners again after 1000 miles and at every oil change after that.

For security a 3/16" pad lock can be used to lock the cam lever in the closed position.

## Thank You

